MODE D'EMPLOI

FlexCut 95°

Un flex très résistant au lavage à 95 °C. Il est spécialement conçu pour les textiles souvent lavés à haute température. Même après 50 lavages , il reste comme neuf!

Le FlexCut 95° répond aux normes DIN EN 6330 et DIN EN ISO 3175-2 sous le contrôle du Bureau Veritas.

CARACTÉRISTIQUES:

PU base eau	70µ	Coton, polyester, tissu mélangé. Moins adapté au nylon ou d'autres textiles enduits.	95 °C Résistant au nettoyage à sec Résistant au lavage industriel

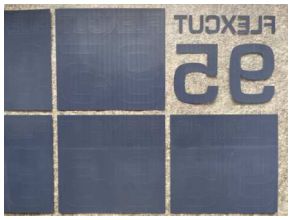
CONDITIONS DE DÉCOUPE:

Lame 30 - 45°	faible/ modérée	30 - 40 cm/s

CONDITIONS DE TRANSFERT:

175°C	20 s	modérée/ élevée	á chaud

1. Découper en miroir



2. Écheniller le motif

3. Transférer le motif

4. Retirer le support, fini!

▶ EMBALLAGE

50 cm	25 m
50 cm	10 m
50 cm	5 m

Tenir au frais et au sec; protéger de la lumière pendant le stockage. Nous vous recommandons de ne pas dépasser une période de stockage de 18 mois. Les données techniques sont basées sur des tests et des techniques de recherche approfondis. Toutefois, en raison de la variété d'influences possibles lors du traitement et de l'utilisation de l'information, les données doivent être considérées comme des lignes directrices. Nous recommandons un test de compatibilité sur le matériel d'origine. Nos indications n'impliquent aucune garantie légale quant aux caractéristiques du produit.

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SAS. CAPITAL € 945 000 RCS, LAVAL 304.802.291.00027

COULEURS DISPONIBLES

FlexCut 95°

WHITE 01

LEMON YELLOW 05
P 012 C

RED 10
P 1945 C

ROYAL BLUE 21
P 280 C

GREEN 25
P 341 C

BLACK 02
P PROCESS BLACK C

SILVER METALLIC 31
P 877 C

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Modifié 11/2022

Deutsche Akkreditierungsstelle
D-PL-12024-02-01

Test Report

Customer:	**SAS SOCIETE D'ENDUCTION ET DE FLOCKAGE** 110 DB Denis Papin 53000 Laval France	**BV Order No.:**	-
		Report No.:	(25422)250-527810
		Report Version:	1
Contact Person:	Mr. H. Beck		
		Report Date:	07.09.2022

Sample Information

Testing Requirements:	Tested according to "Customer" requirements		
Sample Description:	T-Shirt with prints		
Customer Reference:	-		
Sample Reception:	01.08.2022	**Performance Date:**	01.08.2022 - 07.09.2022
Sampled By:	client		

Submitted Samples

No. 1

No. 2

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Tested Samples

Article No	Sample ID	Sample description	
	527810-01	complete article - different color	

Test Results

Tested according to "Customer" requirements

Sample Description:	complete article - different color	**Lab Reference No:**	527810-01
Test Method / Standard:	Domestic washing, drying and care procedure: DIN EN ISO 6330, Domestic washing and drying procedures for textile testing		
Test Location:	Parameter has been analyzed at accredited BVCPS laboratory Hamburg.		

Parameter	Limit	Result	Evaluation
Washing temperature		95°C	No Specification
Front-loading, domestic washing machine		Miele	No Specification
Type of washing		normal	No Specification
Type of detergent		standard detergent (powder)	No Specification
Type of drying		air-dried (flat)	No Specification
Extra info		washed inside out	No Specification
Number of washing procedures		50	No Specification
Without drying between cycles.		for Information only	No Specification

Test Method / Standard:	Appearance after care procedure: DIN EN ISO 15487
Test Location:	Parameter has been analyzed at accredited BVCPS laboratory Hamburg.

Parameter	Limit	Result	Evaluation
Overall evaluation	Pass	Pass	Pass
Control of specimen before care procedure		Nothing observed	No Specification
Count of cared specimen		1	No Specification
Count of care procedures		50	No Specification
Colour change		Grade 4	No Specification
Cross staining		Grade 4-5	No Specification
Colour change print pattern		Grade 4	No Specification
Change of surface		Print slightly matt / Druck etwas matter	No Specification
Tested after washing according to ISO 6330		for Information only	No Specification

The test results relate only to the received and tested item. Without the written consent of Bureau Veritas Consumer Products Services Germany GmbH excerpts of this report shall not be reproduced. If the standard or the customer defines no decision rule, the laboratory applies a decision rule following the "Binary Statement for Simple Acceptance Rule (w=0)" (chapter 4.2.1) of ILAC Guidelines on Decision Rules and Statements of Conformity (ILAC-G8:09/2019). The results in this test report are reported in a simplified way (et al. without measurement uncertainty).

The testing of mixed samples is carried out at the customer's explicit request and may imply a deviation from the testing standard. Please note the following: results for mixed samples that are below the limit may exceed the limit if the samples contained in the mixed sample are tested individually. In these cases separate testing of the samples is recommended.

Cetin Ergovan
Lab Manager Softlines

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Detailed Method Descriptions

Analysis / Test: Appearance after care procedure

Colour change and staining of contrast articles

Grade	Colour change	Staining
5	Very good	No staining
4	Good	Light staining
3	Adequat	Medial staining
2	Bad	Moderate staining
1	Very bad	Strong staining

Smoothing levels of fabrics

Grade	Appearance
5	Very smooth, pressed, finished appearance
4	Smooth, finished appearance
3-4	Fairly smooth but nonpressed appearance
3	Mussed, nonpressed appearance
2	Rumple, obviously wrinkled appearance
1	Crumples, creased and severely wrinkled appearance

Smoothing levels of seams

A seam smoothness of grade 5 is equivalent to the best level of seam appearance. Grade 1 represents a very poor level of seam appearance.

Pilling

Grade	Change
5	No change
4	Slight partially formed pills
3	Moderate pilling. Pills of varying size and density partially covering the specimen surface.
2	Distinct pilling. Pills of varying size and density covering a large proportion of the specimen surface.
1	Severe pilling. Pills of varying size and density covering the whole of the specimen surface.

Fuzzing

Grade	Change
5	No change
4	Slight surface fuzzing
3	Moderate surface fuzzing
2	Distinct surface fuzzing
1	Dense surface fuzzing

Felting

Grade	Change
5	No change
4	Slight felted surface
3	Moderate felted surface
2	Distinct felted surface
1	Dense felted surface

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Attachments

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