VERSIFLEX TEST

Alpha Test

PROVIDING FEEDBACK

·Submit Your Test Results

- After each test, fill out the VersiFlex Project Feedback Form (a link will be provided).

·Round Table at Testing Conclusion

- A Round Table will be held at the conclusion of testing to share feedback on the product and process.

INSTALLING THE SOFTWARE

You need to install the newest version of the Sawgrass Print Utility for Mac or Windows.

Steps to Install:

1. Download the software
   - Click on the link provided for Mac or Windows to get the latest version.
2. Close the current version
   - Make sure the existing version of Sawgrass Print Utility on your system is completely closed before installing the new one.
3. Install the new version
   - Open the downloaded file and follow the instructions on your screen to install the new version over the old one.
4. Only approved testers can sign into this version of the software.
5. If you can't log in, email rgwin@sawgrassink.com for help.

FINDING TEST IMAGES

You need to use specific images for testing. These images are available in MySawgrass.

How to Find the Images:

1. Open MySawgrass.
2. Click on Designs.
3. Select Filter and scroll to "Staff Picks" (this is the last option).
   - These are the approved graphic images for the test.
4. In Graphic Elements, you will find another folder called "Staff Picks" that contains photographs for testing.

WHAT TO PRINT FOR TESTING

Before you start, read the full instructions.

Test with VersiFlex Paper

- VersiFlex Type A
  - Print a graphic image on a white cotton t-shirt.
  - Print a photographic image on a white cotton t-shirt.
  - Print a graphic image on other products such as unglazed ceramic or uncoated wood.
  - Print a photographic image on on other products such as unglazed ceramic or uncoated wood.

Test with TruePix Classic Paper

- Print a graphic image on a polyester fabric blank.
- Print a photographic image on a polyester fabric blank.
- Print a graphic image on a metal panel.
- Print a photographic image on a metal panel.

Test with HTV

- Print a graphic image on HTV and press onto a black cotton t-shirt.
- Print a photographic image on HTV and press onto a black cotton t-shirt.

Extra Testing

- Once you finish these required prints, you can test on other materials.

LOADING THE PAPER

Each paper is marked with an "X" on one side. This "X" marks the back of the paper.

How to Load the Paper:

- Paper Tray: Place the paper with the "X" facing up.
- Bypass Tray: Place the paper with the "X" facing back (away from you).
- Production runs of paper WILL be back printed to eliminate confusion at the user level

PRINTING INSTRUCTIONS

Printing Instructions:

- Print one page at a time.
- The ink will still be wet after printing.
- Press as quickly as possible after printing, the ink still needs to be tacky for best results.
- Be careful handling the print and placing it on the product.

TRANSFER INSTRUCTIONS

Before You Press

- Protect your heat press
  - Place butcher paper or a blowout sheet on the heat press to keep ink from getting on it.
- Secure the transfer
  - Use heat transfer tape to hold the printed transfer in place on your material for any project on the HTV or Trupix Paper. You do not need to tape anything on the VersiFlex Light paper.
- Leave extra paper on one side
  - The paper should hang over the edge of the item slightly.
  - This makes peeling easier and cleaner.

Pressing & Peeling

- Hot Peel Process
  - Right after pressing, place the item on a flat surface.
  - Peel the transfer paper off in one steady movement keeping an even pace.
- Follow the provided time, temperature, and pressure guide
  - Use the settings in the guide to get the best results.
  - Pressure is an integral part of this process, so follow thiose guidelines

FINAL REMINDERS

- Use the right paper loading method (X facing up or back).
- Print one page at a time and let it dry.
- Use butcher paper to protect the heat press.
- Use heat transfer tape to hold prints in place.
- Peel while hot and use a slow, steady motion.
- Follow the time, temperature, and pressure guide.
- NOTE: After Installing Inks, One of the printers lined will look Clear – Do not be alarmed, this is the Expander Ink, which is Clear.